

# Fiberglass Component Cars Since 1963

## INSTALLING THE CHROME RADIATOR CAP

### STEP 1. INNER GRILLE SHELL ( Fig. 11)

The inner grille shell is black fiberglass. Cut out notches in the bottom of the grille shell as shown in Fig. 12 and then drill four 3/16" holes which are shown in Fig. 10. Two holes at the bottom will not have dimples in them.

### STEP 2. GRILLE LOUVERS ( Fig. 8)

Remove the two outer louvers and throw away as shown in Fig. 7. Remove the six 10/32" screws which are in the louvers and replace with 10/32" screws, washers and nuts which are in the bolt kit. Install the grille louvers against the inner grille shell. The outer grille louvers as shown in Fig. 8 must be drilled approximately 3 1/4" up from the bottom with a 3/16" drill and a pop-rievet installed as shown in Fig. 9.

### STEP 3. OUTER GRILLE SHELL ( Fig. 15 or 16 )

The outer grille shell should already be cut and drilled for the headlight brackets. If not, cut and drill as shown in Fig. 14. It should also be cut out for the grille louvers. If not, refer to book as to how this should be done.

### STEP 4. INSTALLING THE INNER GRILLE SHELL AGAINST THE OUTER GRILLE SHELL

First remove the headlight brackets and then slip the inner grille shell up into the outer grille shell. Then mark where the notches are on the outer grille shell where the headlight brackets go and notch out inner grille shell as shown in Fig. 13. Drill 1/4" holes through the existing holes into the inner grille shell and then reinstall the headlight brackets.

### STEP 5. INSTALLING THE RADIATOR CAP ( Fig. 6)

If you have a chrome grille shell mark the center of the hole and drill a 2 1/2" hole through the fiberglass. If you do not have a chrome grille shell, find the center of the fiberglass grille shell and drill a 2 1/2" hole.

If you're going to use a motometer(Fig. 2), drill a hole in the back of the cap which has a screw in it. Remove screw and plastic string and drill 1/8" hole in the center of the cap where the screw was for a pilot hole.

If you have a phony nose-piece(Fig. 1) install on radiator shell first.

Now install radiator cap ring( Fig. 4) in center of hole. Drill four 3/16" holes through radiator cap ring and pop-rievet on.

Install radiator cap bolt(Fig. 5), with radiator cap washer(Fig. 3) over it. Insert in hole and install radiator cap(See Fig. 6) by screwing it clockwise until tight. Now drill to accommodate motometer. (See Fig. 2).



737 MONTAGUE EXPRESSWAY  
MILPITAS, CALIFORNIA 95035  
(408) 263-4050

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## PARTS LIST

- Fig. 1 - Phony Nose Piece
- Fig. 2 - Motometer M536
- Fig. 3 - Radiator Cap Washer
- Fig. 4 - Radiator Cap Ring
- Fig. 5 - Radiator Cap Bolt
- Fig. 6 - Radiator Cap M535
- Fig. 8 - Grille Louvers M534
- Fig. 11 - Inner Grille Shell- fiberglass black
- Fig. 15 - Chrome Grille Shell M2015
- Fig. 16 - Outer Grille Shell Fiberglass

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PARTS DESCRIPTION FOR INSTALLING THE CHROME RADIATOR CAP



FIG. 2 MOTOMETER

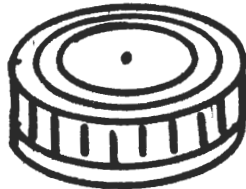


FIG. 6 RADIATOR CAP

NUT

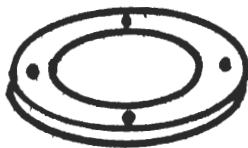


FIG. 4 RADIATOR CAP RING



FIG. 1 PHONY NOSE PIECE

FIG. 15 or 16 OUTER RADIATOR GRILLE



FIG. 3 RADIATOR CAP WASHER

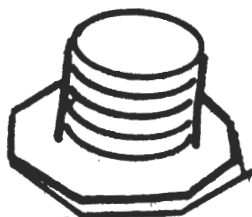


FIG. 5 RADIATOR CAP BOLT

